

Work Order ID 63429

Monday, November 01, 2010 2:16:22 PM



Page 1

Item ID: D412-702-347

Accept



Setup Start



Revision ID:

Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Stop



Start Date: 11/1/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/12/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: 10-11-01

Tooling:

Date: _____

Run Start



QC:

Date: _____

SPC (Y/N):

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI9511	A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

J for BG 10-11-02

110



Pick Kit

0.00

10/11/10 - 11

Packaging

Memo

0.00

120



QC4- 100% Inspect kits for completeness

0.00

Quality Control

Memo

0.00

*10-11-15
Kit in pkg box*

Work Order ID 63429

Monday, November 01, 2010 2:16:22 PM



Page 2

Item ID: D412-702-347

Accept



Setup

Start



Revision ID:

Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Stop



Start Date: 11/1/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/12/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Operation
Description

Packaging

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Memo

Identify and pack for shipping as per PPP D412-702-347
Location:
PPP Rev: DRAFT

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Picklist Print

Monday, November 01, 2010 2:16:21 PM

Page 1

Work Order ID: 63429



Parent Item: D412-702-347



Parent Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Start Date: 11/1/2010

Required Date: 11/12/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D412-702-301



Manufactured

No

110

Each

0.0000

1

1

63430 ✓ 11/1/10

Harness Assembly

D412-702-303



Manufactured

No

110

Each

0.0000

1

1

63431 ✓

Harness Assembly

D412-702-315



Manufactured

No

110

Each

1.0000

1

1

✓

Harness Assembly

D412-702-317



Manufactured

No

Location

Loc Qty

Loc Code

ST269

62331

1

1

110

Each

0.0000

1

1

62331 ✓

Harness Assembly

D412-702-059 chg001



Manufactured

No

110

Each

2.0000

1

1

63432 ✓

Grommet

D3761-1-041



Manufactured

No

Location

Loc Qty

Loc Code

FG122

55670

2

2

110

Each

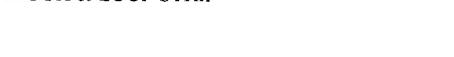
1.0000

4

4

55670 ✓

HOOK & LOOP STRIP



Location

Loc Qty

Loc Code

ST245

61491

1

1

110

Each

1.0000

1

1

61491 1X
- 63433 3X

Picklist Print

Monday, November 01, 2010 2:16:21 PM

Page 2

Work Order ID: 63429



Parent Item: D412-702-347



Parent Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Start Date: 11/1/2010

Required Date: 11/12/2010

Start Qty: 1.00

Required Qty: 1.00

D3571-1
Guide

Manufactured	No	110	Each	1.0000	4	4
--------------	----	-----	------	--------	---	---



B62339

3X 10/11/15

D3578-041
Doubler

Manufactured	No	59726	110	Each	71.0000	6	6
--------------	----	-------	-----	------	---------	---	---



59726/1X

C

MS24694-S58
Screw

Purchased	No	62335	110	Each	104.0000	8	8
-----------	----	-------	-----	------	----------	---	---



62335-

C

CR3212-4-4
Cherry Rivet

Purchased	No	104407	110	Each	118.0000	12	12
-----------	----	--------	-----	------	----------	----	----



104407

C 10/11/10 ①

Location	Loc Qty	Loc Code
ST311	118	
111359	18	
114716	100	

111359-